

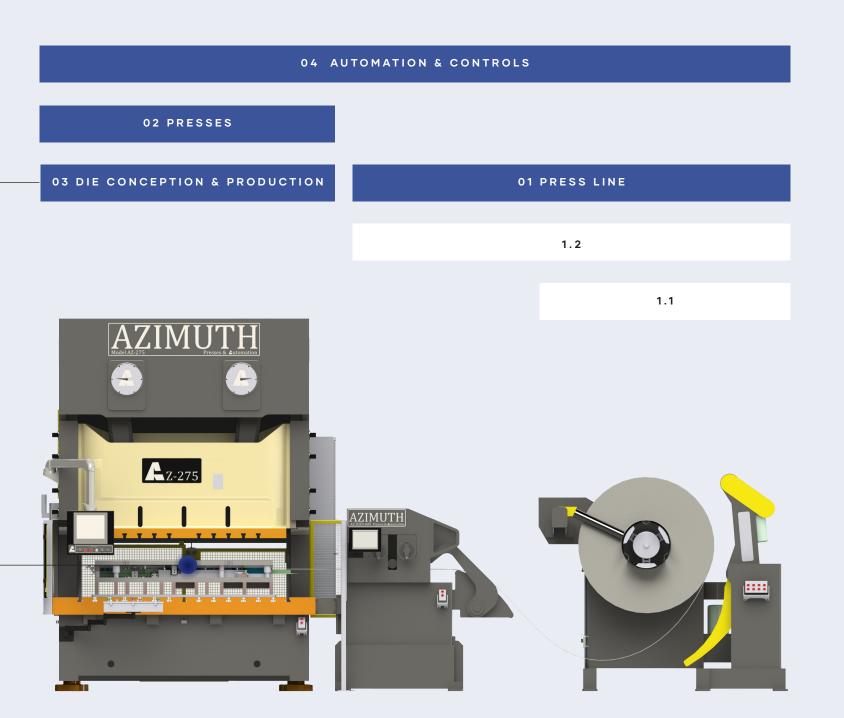
### MACHINERY GUIDE

Custom build presses to suit your needs



## TABLE OF CONTENT

01	Press Line (Auxiliary Equipment)	p.03
	1.1 Feeder	p.05
	1.2 2in1 Decoiler-Straightener	p.07
02	Presses	p.11
03	Die Conception & Production	p.25
04	Automation & Controls	p.27



# **PRESS** LINE



- 01 AZ-S2-560 press line
- 02 Decoiler-straightener & Feeder

## OUR OFFER



02

Azimuth Machinery supplies, install & build stamping equipment, including decoiler, steel straightener, coil feeders & complete line.

A complete line contains decoiler, straightener, and feeder parts, with possibiliy to include a shear and lubrication unit. All the pieces integrated into one servo control system. It has an accuracy straightening and feeding performance and also ensures the operation safety.





Azimuth's servo feeders offer wide variety of width & thickness. Our SYSMAC Servo system (OMRON) offers an high end servo motorized application with build in safety features, an easy integration to your press equipment & a fully customizable HMI to your needs. Our servo systems can be modified to your needs depending on your application.

#### BENEFITS

- Pneumatic pilot release
- Remote control to JOG, Pilot release & manually feed
- 7" 4K HMI with several mode of operation
- (9 or 12" optional)
- Press before feed or Feed before press features
- Part counter outputs to stop press
- & more

#### **OPTIONAL FEATURES**

- Frame stand to floor mount
- Several voltage available
- Custom HMI or Enclosure

PARAMETER/MODEL	UNIT	AZ-F200	AZ-F300	AZ-F400	AZ-F600	AZ-F800	AZ-F1000
COIL WIDTH	inch	7 7/8	11 13/16	15 3/4	23 5/8	31 1/2	39 3/8
MOUNTING PLATE WIDTH	inch	13.8	17.7	21.7	29.5	37.4	45.375
OVERALL WIDTH	inch	18.5	22.4	26.4	34.2	42.1	52.1
THICKNESS	inch			0.01 -	- 0.25		
FEEDER ROLL DIAMETER	inch			3.	55		
MAX SPEED	inch			20 inc	ch / s*		

PRESS LINE

## 2 IN 1 DECOILER STRAIGHTENER



Azimuth's 2 in1 decoiler-straightener offer a compact unit with nonmotorized decoiler with a motorized Straightener. Material is pulled through the straightener & is automatically fed to the servo feed with the loop sensing device.

#### BENEFITS

- Integrated design decoiler straightener
- Strong steel structure and reliable working performance
- Manual expansion decoiler shaft
- Maximum 3ton loading weight
- Non-motorized uncoiling process with Band brake
- Spring type leveling rollers pressing
- Four-point roller gap adjustment

#### **OPTIONAL FEATURES**

- Hydraulic Expansion
- Pressing arm system
- Custom HMI when purchased with Servo feed system

PARAMETER/MODEL	UNIT	AZ-DS2-200	AZ-DS2-300	AZ-DS2-400	AZ-DS2-500	AZ-DS2-600
MAX WIDTH	inch	7.87	11.81	15.75	19.69	23.62
THICKNESS MIN	inch			0.02		
THICKNESS MAX	inch			0.18		
MATERIAL I.D MIN	inch			17.72		
MATERIAL I.D MAX	inch			20.87		
MATERIAL O.D	inch			48.00		
COIL WEIGHT MAX	lb	1760.00	2200.00	2640.00	4400.00	5500.00
MAX SPEED (INCH/S)	inch/s			10.00		

## 3 IN 1 DECOILER Straightener Feder



Azimuth's 3-in-1 Servo Feeder, Straightener and Uncoiler is accurate, built to handle a wide range of material width and thickness, and can reduce waste. The ergonomic design of our coil feeder system provides more efficient operation and enhanced capabilities to meet your specific press room needs.

#### **BENEFITS DECOILER**

- Hydraulic expansion from 17.75" to 20.875"
- Variable speed drive for uncoiler speed
- Pneumatic coil hold-down arm prevents material rebound and guarantees safe operation
- Adjustable coil guides assembly for stable uncoiling process and prevent coil movement
- Pneumatic coil hold-up arm for smoothly threading
- Pneumatic disk brake system
- Loop sensor for loop control

#### BENEFITS SERVO STRAIGHTENER-FEEDER

- Pneumatic swing arm for coil threading assist
- Self-centering coil guide rollers
- 7 Rolls of high-quality GCr15 straightening rollers, with bottom gear drive, up4/down3
- Worm gear adjustment of upper rollers with digital height adjustment
- Pneumatic upper rollers release (pilot release)
- Motorized pass line height adjustment +/-100mm
- Adjustable tailout support bracket for smooth delivery of material from the feeder to the press

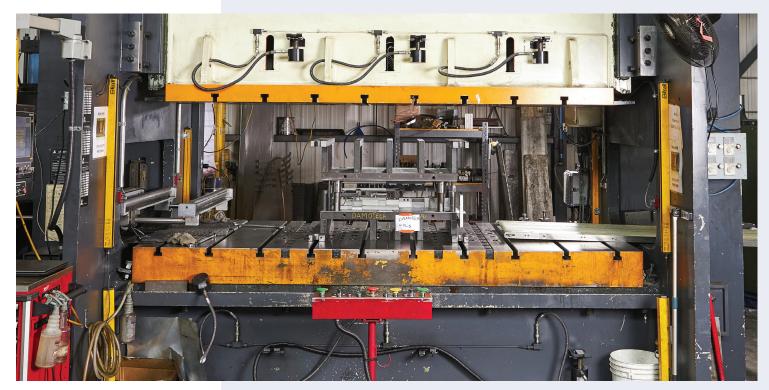
PARAMETER/MODEL	UNIT	AZ-DS2-200	AZ-DS2-300	AZ-DS2-400	AZ-DS2-500	AZ-DS2-600
MAX WIDTH	inch	7.87	11.81	15.75	19.69	23.62
THICKNESS MIN	inch			0.02		
THICKNESS MAX	inch			0.250		
MATERIAL I.D MIN	inch			17.72		
MATERIAL I.D MAX	inch			20.87		
MATERIAL O.D	inch			48.00		
COIL WEIGHT MAX	lb	1760.00	2200.00	2640.00	4400.00	5500.00
MAX SPEED (INCH/S)	inch/s			10.00		

#### **OPTIONAL FEATURES**

- Optional coil car for ease of operation
- Motorized coil guide adjustment
- Rubber for upper pinch roller
- Motorized straightening value adjustment
- Openable straightener
  upper rollers

PRESS LINE

# PRESSES



01 Press AZ-S2-560

02 Press AZ1-175

## OUR OFFER



02

All Azimuth's presses are manufactured &/ or assembled in our plant which increases our competitiveness in offering the best possible quality at the best possible prices. Azimuth keeps a wide range of replacement parts in inventory for all Azimuth clinching and air clutch presses as well as for Taloc and Alceco presses allowing us to provide fast and efficient aftersale services.

Our wide stock Inventory or press equipment allows us to offer a quick delivery service & the best possible customer experience.

## AC MODEL

#### BENEFITS

- Welded steel frame
- Pneumatic clutch & brake units
- 4 points gibbing (6 points AZ60 & higher)
- 7 points automatic oiling system with low lube alarm
- Operator station with Dualpalm, E-stop & continuous cycle aviation (frame mounted)
- Dynamic brake time monitoring
- Solid state press control (Wintriss press control WPC1000 or WPC2000)
- Several modes of operation of the press (Single stroke, Inch, Continuous, Automatic single stroke & more)
- Hydraulic overload protection (AZ06 & Higher)
- Motorized shut height (AZ60 & higher)

#### **OPTIONAL FEATURES**

- Custom stroke & frame dimensions
- Custom drilling & machining
- Dual-palm T-stand
- Safety light curtain or/& fix guarding
- Variable speed drive
- Digital die space readout
- Horizontal model
- Adjustable bed model
- Feeding system

AC Models are our direct drive system with Azimuth's air clutch. Theses presses are controlled by the Wintriss WPC1000/2000 press control. Most of our presses can be configured & design to your needs.

PARAMETER/N	10DEL	6-4	AC	10-	AC	15-	AC	22-	AC	33-	AC	44-AC
ТҮРЕ		S	L	S	L	S	L	S	L	S	L	S
NOMINA CAPACIT		6	)	10		1	15		22		3	44
RATED TONN BDC	IAGE	0.0	62	0.09		0.09		0.125		0.125		0.125
SLIDE STROKE LENGTH		0.375	1.25	0.5	1.75	0.5	2	2 0.5 2.5		1	2.5	1
SPM (FIX)		275	190	190	155	190	140	170	135	130	100	120
MAX. DIE SET HEIGHT		5.6	25	ć	5	-	7	7.	5	8.	.5	9
DIE HEIGH ADJUSTME		1.25		2		2		2.5		3		3
THROAT DEPTH		4.	5	5.5		6		7.25		8.5		10
RAM	LxR	5.5		6.5		٤	8		6.5		4	14
DIMENSION	FxB	3.5		4.5		5.25		9.5		ç	>	9
SHANK DIAMETER	DIA						1.	5				
BOLSTER	LxR	11	1	1.	14		17		20		4	28
SIZE	FxB	7	,	ç	2	1	10		12		4	18
FLOOR TO E DIMENSIC							39	2.5	5			
	FxB	16	5	28	3.5	28	28.5		41.5		8	48
OVERALL SIZE	LxR	17	7	24	ı.5	36		30.5		30.5		30.5
	н	30	6	6	8	6	68		80		6	86

## SERVO S MODEL

Azimuth's new mini servo press S offers safety of operation, fastest press speed in the industry. Our all new press control from SYSMAC interface offers a wide possibility of operation & an easy way to integrate any equipment. With the adjustable stroke directly from the Servo interface, you can now run your press with a short stroke one day & longer stroke the other day. Shorter Stroke continuous (SSC) offers an high speed application when running short stroke application.

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#### BENEFITS

- Programmable angle from the operator interface
- 7" 4K HMI with build in procedure
- 4 points gibbing
- 4 programmable CAM angle
- 4 dedicated Die protection
- Programmable Job (optional)
- Solid state press control (Wintriss press control)
- Several modes of operation of the press (Single stroke, Inch, Continuous, Automatic single stroke & more)

PARAMETER/I	MODEL	6-S	10-S	15-S	22-S	<del>3</del> 3-S	
NOMINA CAPACIT	L Y	6	10	15	22	33	
RATED TONN BDC	IAGE	0.062	0.09	0.09	0.125	0.125	
FULL STRC LENGH1		1.25	1.75	2	3	3	
STROKE LENGHT (FULLY ADJUSTABLE)		Up to 1.25	Up to 1.75	Up to 2	Up to 3	Up to 3	
MAX SPI AT FULL STR			130				
MAX DEGR PER SECON			780				
MAX. DIE SET H	HEIGHT	5.625	6	7	7.5	8.5	
DIE HEIGH ADJUSTME		1.25	2	2	2.5	3	
THROAT DE	ртн	4.5	5.5	6	7.25	8.5	
RAM	L x R	5.5	6.5	8	6.5	14	
DIMENSION	FxB	3.5	4.5	5.25	9.5	9	
SHANK DIAMETER	DIA						
BOLSTER	L x R	11	14	17	20	24	
SIZE	FxB	7	9	10	12	14	
FLOOR TO DIMENSIC	BED DN			39.5			
	FxB	S	28.5	28.5	41.5	48	
OVERALL SIZE	L x R	17	24.5	36	30.5	30.5	
	н	36	68	68	80	86	

PRESSES

## AZI SINGLE POINT GAP PRESS

Our AZ1 models (Gap frame single point press) meets & exceed all the latest safety standard. This press is equipped with a variable speed drive, a fast acting hydraulic overload system that prevents bad set-up or parts stacking, WPC2000 press control (SmartPac PRO as an option) & more. With its motorized shut height adjustment with digital readout, it is now easier than ever to adjust the set-up of your tooling.

#### BENEFITS

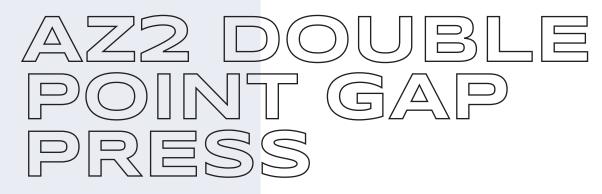
- Wet clutch mechanism
- Automatic greasing system
- Several mode of operation
- WPC2000 press control with optional SmartPac PRO solution
- Fast acting hydraulic overload
- Timing & motion detection of the crankshaft

#### **OPTIONAL FEATURES**

- Custom frame Extra shut height or deeper frame
- Custom bolster plate (burnout, t-slot,drilling)
- Custom drilling & machining
- Guarding system (light curtains, fix guarding, die guarding)
- Tonnage monitor
- Hydraulic clamping unit



Parame	eter	Dimension	Unit	<b>A7</b> .1	-60	AZ	1-80	A71	-110	AZ	L-140	A7.1	-175	AZ1	-220	AZ1	-275	A	71-340	
Type		Dimension	ome	S	L	S	L	S	L	S	L	S	L	S	L	S	L	S	L	
Nominal Ca			TONS	6	6	8	8	1	10	1	.40	1	75	2	20	27	75	-	340	
Rated tonna	age BDC		INCH	0.157	0.157	0.197	0.197	0.197	0.197	0.236	0.236	0.236	0.236	0.236	0.236	0.256	0.256	0.276	0.276	
Slide Stroke L	ength (A)	А	INCH	3.150	5.512	3.937	6.299	3.937	6.299	4.331	7.087	5.118	7.874	5.906	8.661	6.299	8.661	6.299	8.661	
SPM	[		SPM	60-115	45-85	55-100	40-75	55-100	35-65	50-90	35-65	35-70	30-55	35-65	30-55	30-55	20-35	30-55	20-35	
Max. Die Set H	Height (B)	В	INCH	12.992	11.811	13.780	12.598	14.370	13.189	15.157	13.780	17.126	15.748	19.094	17.717	20.866	19.685	20.866	25.591	
Die Height Ad	ljustment		INCH	2.7	56	3.1	50	3.5	543	3.	543	3.9	937	4.3	331	4.7	24		1.724	
MIN. Die set ł	neight (C)	C	INCH	10.236	9.055	10.630	12.598	10.827	9.646	11.614	10.236	13.189	11.811	14.764	13.386	16.142	14.961	16.142	20.866	
Throat Depth (D)		D	INCH	10.	630	12.	12.205		992	13.780		15	748	16	.929	17.3	717	1	7.717	
L x R		Е	INCH	18.	398	21.	260	24.	24.409		24.409		559	34.646		37.402		37.402		
	F x B	F	INCH	15.	15.748		18.110		472	20	.472	22	835	25.591		27.559		27.559		
	L x R	G	INCH	36.	614	37.	37.402		41.732 43.307		.307	46.063		54.724		59.055		60.630		
Bolster Size	F x B	Н	INCH	20.	472	23.	622	25.197		26.772		29.921		33.071		34.646		34.646		
Floor to Bed Di	mension (I)	Ι	INCH	35.	433	35.	433	35.	433	35.433		35.433		39.370		39.370		39.370		
	F x B (J)	J	INCH	60.	630	69.	488	78.	740	80	.315	90.748		102.362		104.724		107.087		
Overall Size	L x R (K)	К	INCH	47.	244	47.	244	51.	181	51	.969	55.906		60.630		64.567		66.142		
_	H (L)	L	INCH	101	.181	107.283		118	118.504		119.488		131.890		149.606		151.575		161.575	
Weigl	ht		lbs	113	354	142	220	19	070	21	.054	29	983	42	329	511	147	5	8643	



Our AZ2 models (Gap frame double point press) meets & exceed all the latest safety standard. This press is equipped with a variable speed drive, a fast acting hydraulic overload system that prevents bad set-up or parts stacking, WPC2000 press control (SmartPac PRO as an option) & more. With its motorized shut height adjustment with digital readout, it is now easier than ever to adjust the set-up of your tooling.

#### BENEFITS

- Wet clutch mechanism
- Automatic Greasing system
- Several mode of operation
- WPC2000 press control with optional SmartPac PRO solution
- Fast acting hydraulic overload
- Timing & motion detection of the crankshaft

#### **OPTIONAL FEATURES**

- Custom frame Extra shut height or deeper frame
- Custom bolster plate (burnout, t-slot,drilling)
- Custom drilling & machining
- Guarding system (light curtains, fix guarding, die guarding)
- Tonnage monitor
- Hydraulic clamping unit



PARAMETER/I	MODEL	UNIT	AZ2	-120	AZ2	-175	AZ2	-220	AZ2	-275	AZ2	-340
ТҮРЕ			S	L	S	L	S	L	S	L	S	L
NOMINA CAPACIT		tons	12	20	17	75	22	220		75	34	40
RATED TONN BDC	IAGE	inch	0.1	97	0.2	236	0.2	0.276		276	0.2	276
STROKE		inch	4.331	7.087	5.118	7.874	5.906	9.843	6.693	11.024	6.693	11.024
SPM		stroke/ min	40-70	35-60	40-70	35-55	30-60	25-40	30-45	20-35	30-45	20-35
MAX. DIE SET HEIGHT		inch	17.126	15.748	19.094	17.717	21.654	19.685	23.819	21.654	23.819	21.654
DIE HEIGHT ADJUSTMENT		inch	3.543		3.937		4.331		4.724		4.724	
MIN. DIE SET H	IEIGHT	inch	13.583	12.205	15.157	13.780	17.323	15.354	19.094	16.929	19.094	16.929
THROAT DE FROM RAM'S C		inch	13.750		15.3	300	16.8	875	18.500		18.	875
BOLSTER	FxB	inch	26.750		29.875		3	3	36.2	250	3	37
SIZE	L x R	inch	7	4	80.250		95.250		106.300		110.250	
RAM	FxB	inch	20.5	500	22.875		25.500		27.500		27.500	
SIZE	L x R	inch	55.	125	59.063		72.875		82.625		82.625	
FLOOR TO I DIMENSIC		inch	35.5	500	35.!	500	39.	39.375		3	4	13
	FxB	inch	71.6	554	81.8	390	93.	307	106.	.299	106	.299
OVERALL SIZE	L x R	inch	77.5	559	84.	646	100	100.394		205	112.	205
	н	inch	125.	984	133	.071	150	150.394		164.567		.567
WEIGHT		lbs	308	300	418	300	58300		770	000	79200	

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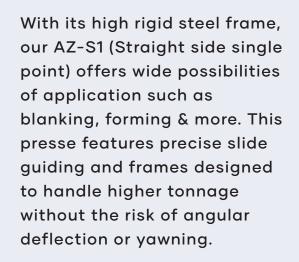
## PRESSE AZ-S1

BENEFITS

- Wet clutch mechanism
- 6 points gibbing
- High rigidity frame
- Automatic greasing system
- Hydraulic overload system
- Wintriss press control (WPC2000 or SmartPAC PRO)

#### **OPTIONAL FEATURES**

- Custom frame Extra shut height or deeper frame
- Custom bolster plate (burnout, t-slot,drilling)
- Custom drilling & machining
- Guarding system (light curtains, fix guarding, die guarding)
- Tonnage monitor
- Hydraulic clamping unit





PARAMETER	/MODEL	UNIT	AZ-S	1-175	AZ-S	1-220	AZ-S	1-250	AZ-S	1-340	AZ-S'	1-440	AZ-S1-560
TYPI	E		н	S	н	S	н	S	н	S	н	S	S
NOMIN CAPAC		tons	17	75	220		25	250		340		ŧ0	560
NOMINAL S	TROKE	inch	0.2	236	0.236		0.2	0.256		0.276		315	0.315
SLIDE STROKE LENGTH		inch	5.118	7.087	5.906	7.874	6.299	8.661	6.299	8.661	7.087	9.843	9.843
STROKE PER MINUTES (SPM)		spm	50-70	35-55	40-60	35-55	30-55	20-35	30-55	20-35	30-40	20-30	15-25
MAX. DIE SE	T HEIGHT	inch	16.732	15.748	18.701	17.717	20.866	19.685	20.866	21.654	25	23.622	25.591
DIE HEI ADJUSTI		inch	4.3	331	4.3	331	4.7	4.724		4.724		24	4.724
MIN. DIE SET HEIGHT		inch	12.402	11.417	14.370	13.386	16.142	14.961	16.142	16.929	20.276	18.898	20.866
BOLSTER	FxB	inch	25.6		29	2.5	31.4	496	33.	465	35.4	433	39.370
SIZE	LxR	inch	39.4		43.3		47.2	244	49.	213	53.	150	59.055
SIDE	FxB	inch	25	5.6	29	2.5	31.4	31.496		33.465		433	39.370
OPENING	HEIGHT	inch	13	5.8	16	5.5	16.9	16.929		18.898		472	25.591
SLIDE	FxB	inch	23	3.6	27	7.6	29.5	29.528		31.496		465	37.402
BOTTOM SIZE	L x R	inch	29	2.5	33	3.5	37.4	402	39.	370	43.307		49.213
FLOOR TO DIMENS		inch	35	5.4	3	9	42.8	520	42	.913	42.	913	42.913
	FxB	inch	86	5.6	90	0.6	98.4	425	102	.362	106.	299	122.047
OVERALL SIZE	LxR	inch	70	D.1	78	3.7	80.	80.709		86.614		307	102.362
SIZE	н	inch	14	9.6	16	5.4	177.	177.165		179.134		913	212.598

## PRESSE AZ-S2

With its high rigid steel frame, our AZ-S2 (2 points straight side press) offers wide possibilities of application such as blanking, forming & more. This presse is designed for stamping relatively long, narrow parts at high single stroking rates or in continuous mode, using either blanks or coil stock; or for running progressive dies that need the longer bed area to accommodate long dies with multiple stations.

#### BENEFITS

- Wet clutch mechanism
- 6 points gibbing
- High rigidity frame
- Automatic greasing system
- Hydraulic overload system
- Wintriss press control (WPC2000 or SmartPAC PRO)

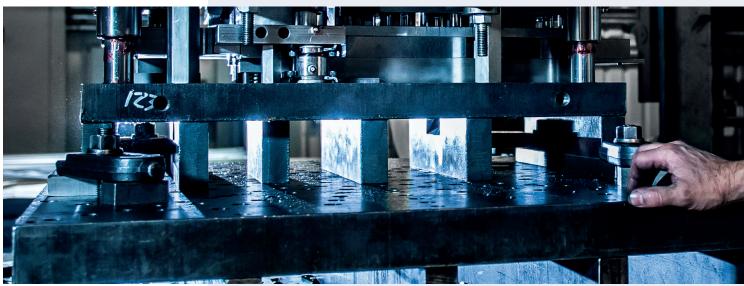
#### **OPTIONAL FEATURES**

- Custom frame Extra shut height or deeper frame
- Custom bolster plate (burnout, t-slot,drilling)
- Custom drilling & machining
- Guarding system (light curtains, fix guarding, die guarding)
- Tonnage monitor
- Hydraulic clamping unit



PARAMETER	/MODEL	UNIT	AZ-S	2-120	AZ-S	2-175	AZ-S	2-220	AZ-S2	2-250	AZ-S2	2-340	AZ-S2-440	AZ-S2-560
ТҮР	E		s	L	s	L	s	L	s	L	s	L	L	L
NOMIN CAPAC		imperial tons	12	20	175		22	220		250		ŧΟ	440	560
RATED ST (FROM E		inch	0.1	97	0.2	0.236		0.276		0.276		276	0.315	0.315
SLIDE STROKE LENGTH		inch	4.331	7.087	4.331	7.874	5.906	9.843	6.693	11.024	6.693	11.024	11.811	11.811
PRESS SI	PEED	spm	40-70	30-60	40-70	30-45	30-60	25-40	30-45	20-35	30-35	20-35	15-25	15-25
SHUT HEIGI	НТ МАХ	inch	17.125	15.750	19.094	17.717	21.654	19.685	23.819	21.654	23.819	21.625	23.625	25.625
SHUT HEIG	HT MIN	inch	13.582	12.207	15.157	13.780	17.323	15.354	19.094	16.929	19.094	16.929	18.504	20.472
BOLSTER	FxB	inch	27.56		29.92		35.43		39.37		39.37		43.31	47.24
SIZE	LxR	inch	64.96		70.87		86.61		98.43		98.43		106.30	118.11
SIDE	FxB	inch	25	59	31.5		35	43	37	7.4	37	24	43.31	43.31
OPENING	HEIGHT	inch	13.	78	15	.75	17.72		18.11		18.11		21.65	23.62
RAM	FxB	inch	23	.62	27	27.56		31.5		35.43		43	39.37	43.31
DIMENSION	L x R	inch	53	.15	59	.06	74	.8	86	.61	86.61		94.49	106.30
FLOOR TO DIMENS		inch	40	.75	40	0.75	44	.69	48	.62	50	.59	52.76	52.76
	FxB	inch	80	.71	94	.49	104	.33	114	ı.17	118.11		124.02	133.86
OVERALL SIZE	L x R	inch	94.	49	102.36		124.02		135.83		135.83		145.67	165.35
	н	inch	135	.83	155	5.51	168	3.5	188.98		192.91		216.54	236.22

# DIE CONCEPTION & PRODUCTION



Die production for stamping

**Die Conception & Assembly** 







#### An exclusive partnership with LPM

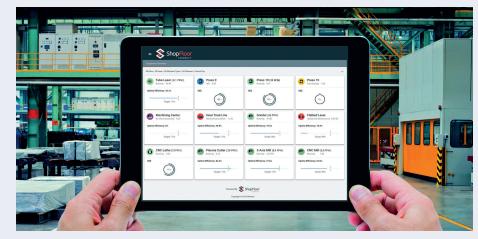
Thanks to our exclusive partnership with LPM, we are able to support you, from the simplest manual die to the most complex progressive one. LPM's designers have the experience required to make your project come true. If necessary, we can convert your files to make them compatible with as many systems as possible to facilitate future modifications. Each die is made with unparalleled precision due to our advanced 4.0 technology equipment.

# AUTOMATION & CONTROLS



- 01 SmartPAC PRO Automation controls
- 02 Automation dashboard

## OUR OFFER



02

We understand market challenges. This is what allows us to deliver the most efficient automation and industrial control products. Our reliable and durable products from wellknown brands are a guarantee of quality and innovation. For more than 75 years, Azimuth Machinery has been a leading partner for parts purchasing or complete press line automation projects thanks to the vast expertise of its team.

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## WINTRISS WPC2000 PRESS CONTROL



The WPC 2000 Clutch/Brake Control is a feature packed, easy-to-use, dual microprocessor based clutch/brake control system for part revolution mechanical power presses. With its two independent microprocessor systems, the WPC 2000 provides diverse redundancy, for optimum clutch/brake control reliability and greater operator safety.

#### PRESS CONTROL FEATURES

- Interrupted stroke provision significantly
  improves pressroom productivity
- Internal brake monitor checks pressstopping performance
- 9 Customized status codes (including 2 cross-checked pairs) installed by user
- Micro-inch capability improves set-up
- Self-diagnostics identifies control problems
- Can be integrated with SmartPAC® 2 or SmartPAC PRO for greater ease of use
- 4-Output Programmable Limit Switch to control timing of ancillary equipment.
- Optional Auto-compensated Top Stop (ACTS) adjusts the top-stop angle automatically as press speed changes or the brake wears.
- Optional Shadow® light curtain provides point-of-operation guarding
- Optional Foot Switch, One-Hand Control, External Trip, Continuous-on-Demand and Bar Modes for maximum flexibility
- Optional Auxiliary E-Stop Relay Outputs for stopping or preventing from starting up to three auxiliary devices like a feed or a transfer if any e-stop button is pressed, any light curtain is interrupted or any cross-checked input is open.

#### MODE OF OPERATION

- Inch & micro-inch for die set-up
- Single stroke (Dual-palm & foot-switch)
- Automatic Single stroke
- Continuous & continuous on demand feature
- Azimuth Maintenance counter for maintenance monitoring

## WPC2000 PRESS CONTROL WITH SMARTPAC PRO



The Wintriss SmartPAC PRO sets the standard for complete Press Automation Control. With a large 12 inch color touch screen, advanced communications, superior graphics, onscreen help at the touch of a button, and many performance enhancements.

#### **CONTROL FEATURES**

- The large, vibrant touch-screen enables efficient navigation and allows more information to be displayed.
- Advanced Job Storage SmartPAC PRO's searchable Tool Manager can store an unlimited number of tool programs to accommodate even the busiest shops.
- The new Tool Summary Screen enables you to view the entire contents of each programmed setup on a single screen, provides a place for users to place notes for the job, and can be exported to a USB disk as comma-separated values.
- Users can create custom home screen dashboards to display the information they use most often. These dashboards can be named and saved in the favorites menu, and quickly recalled any time.
- Easy-to-access front panel external USB port for backing up tool number memory, capturing screen shots, attaching a bar code scanner, keyboard, mouse, or other USB devices.
- The new Options Manager allows users to add, enable, or disable firmware options without having to upgrade the SmartPAC PRO firmware. Simply enter an activation code, and the option will be initialized.

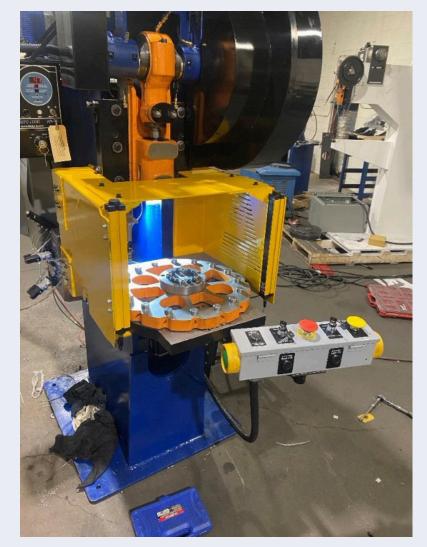
#### **MAIN FEATURES & CAPABILITIES**

- Run your SmartPAC PRO from your desktop PC or tablet with optional Remote Access.
- Messaging send messages via email to other networked SmartPAC PROs, Wintriss Tech Support, or any mobile device.
- Built-in backup and restore capability. You can save a copy of SmartPAC PRO 's setup memory and initialization settings on your network, and restore it when needed.
- Easier Firmware Upgrades No chips to change when you add new features. SmartPAC PRO firmware can be upgraded through the built-in USB port.
- Built-in brake monitor tracks press stopping performance in both milliseconds and degrees of rotation, the latter being extremely helpful in determining the critical angle for die protection.
- SmartView press status from anywhere in the world
- Available On-Screen Help just press the «Help» icon on any screen.
- Enhanced Error/Event Log time stamped detailed information for 300 most recent errors/events.
- Enhanced Diagnostics status of inputs, resolver and more
- Easy to upgrade from SmartPAC 2! The SmartPAC PRO is only 1» wider and 1» taller than the SmartPAC
   All of your existing optional PAC modules, resolver, DSI, cam outputs, and SFI connections go directly into SmartPAC PRO! In addition, all of your existing tool number setups can be transferred to the SmartPAC PRO. We're also offering a special upgrade program
- The Info Center option allows SmartPAC PRO to display video, setup sheets, PDFs, drawings, photographs, and other information right at the press.

## MOTION CONTROL OR CUSTOM PLC PROGRAMMING

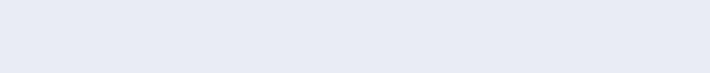
01 Custom Turntable 02 Custom Turntable Azimuth's capabilities of achieving your next stamping project is simply out of the ordinary. We offer complete integration of servo system, custom PLC programming & custom machine design to suits your needs. Send us your requirements today, we'll do the rest.





AUTOMATION & CONTROLS

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