

Decoiler Straightener Feeder

AZ-DSF1





| | Unit | DSF1-400 | DSF1-500 | DSF1-600 | DSF1-800 |
|------------------|--------|----------|----------|----------|----------|
| Max Width | inch | 15 ¾ | 19 ⅓ | 23 ⅓ | 31 ½ |
| Thickness MIN | inch | 0,010'' | | | |
| Thickness MAX | inch | 1/8 | | | |
| Material I.D MIN | inch | 17 ¾ | | | |
| Material I.D MAX | inch | 20 % | | | |
| Material O.D MAX | inch | 47 1⁄4 | | | |
| Coil weight MAX | lb | 4,400 | | | |
| Max speed | inch/s | 16 | | | |

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Decoiler

- Hydraulic mandrel expansion
- Variable uncoiling speed control
- Pneumatic coil hold-down arm
- 4 wear plate on decoiler
- Photoelectric loop sensor

Servo Straightener feeder

- 11pcs high-quality straightener rollers
- NSK precision gear driving
- Bottom gear drive roller transmission
- Worm gear roller adjustment for precision straightening performance
- Pneumatic pilot release ensures an accuracy feeding
- Motorized passline height adjustment for die change
- Adjustable support bracket for smooth feedingpress





Optional features

- Optional coil car for ease of operation
- Motorized coil guide adjustment
- Rubber for upper pinch roller
- Motorized straightening value adjustment
- Openable straightener upper rollers



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*Servo-Straighteni*ng capacities will be affected with wider material. The graphic below represents machine capabilities at full witdh.

